(43) International Publication Date 1 August 2002 (01,08,2002)

PCT

(10) International Publication Num WO 02/058771 A1 ational Publication N

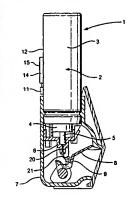
- (51) International Patrot Classification': A61M 15/00 (74) Agent: BROOKS, Nigel: Hill Hampton, East Moon, Peterfield, Hampshire (H32 (QN (GB).
- (21) International Application Number: PCT/GB0200285
- (22) Enternational Filing Date: 24 January 2002 (24.01,2002)
- (25) Filing Language: (26) Publication Learns
- (71) Applicant and (72) Inventor: BACON, Raymond, John [GB/GB]; The Dower House, Aldrworth, Emsworth, Hampshire PO10
- Designated States (actional): AE, AI, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, BI, GB, GD, GB, GD, GB, GM, IR, HH, ID, ID, II, N, IS, JP, EE, KG, KF, KK, KZ, LC, LK, LE, LS, LT, LU, LY, MD, MG, MK, MM, MW, MX, NO, NO, NZ, PL, FT, RO, RU, SD, SE, SG, SI, SK, SI, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZA, ZW.

[Continued on next page]

(54) TINE: DISPENSER FOR MEDICAMENT

A

WO 02/058771



(57) Abstract: A dispenser (1) has a source of medicament (2) with a can (3) and a metared dots valve (4). The outlet stem (5) of the valve is fitted to a junction black (6) in a body (7) of the dispense to which a branch secretal dots release mechanism (5) in connected for release of the medicament through a notate (9). The can bin as account translation (1) is an entirely (1) and on the contract of the medicament of the medicament through a notate (9). The can bin as a countie translation of the medicament is constituted to the ten avail, the described release of the medicament is count have not the LCD by consist or every discretion of noise of dispensing/metering of a dose from the can. The detection circuit is programmed to compare the ispection of the noise with a known does dispensing spectrum and to decrement the constens excending to the comparison. The counter narm at the manufacturer's recommended number of does from the case, whereby the ourse can see how many does doses from the can, whereby the user can see how many do are left to be dispensed and when a new dispenser is about

PCT/GR02/00785 WO 02/05877

DISPENSER FOR MEDICAMENT

The present invention relates to a dispenser for a medicament or the like to be inhaled as successive doses having a counter for such doses and to a counter therefor.

By way of illustration, in my prior International Patent Application, PCT/GB98/00770, at least as amended on entry into the European Regional Phase, there is described and claimed:

A dispenser for a gaseous, gas borne or droplet substance, the dispenser 10 including:

- · a body having a mouthpiece with an inhalation/insufflation orifice at its end;
- · a junction in the body for a source of gas or evaporable liquid comprising or containing the said substance (the source being carried by the body); and .
- · a breath actuable valve, for controlling the release of said gas or liquid, comprising: 15
 - · a valve inlet connected to the junction;
 - a valve outlet;

25

- a flexible tube extending from the junction, between the inlet and the outlet, for receiving the said gas or liquid, the tube having a portion which is movable between a closed position in which the tube is kinked for closure of the valve and an open position in which the tube is un-kinked for opening of the valve; and
- a movable member, for moving the movable portion of the tube to control its kinking, and being movably mounted in the body for movement by the act of inhalation from a rest position towards the orifice - or at least in the direction of air flow through the dispenser;
- · the tube being kinked to an obturating extent when the movable member is in a rest position and un-kinked when the movable member is moved on inhalation for release of the gas or liquid.

The source of such a dispenser will typically be a pressurised can, having a valve for metering the dose of substance to be dispensed on each inhalation; although it is conceivable that this or a similar dispenser will dispense a dose which is not

WO 02/058771 A1 MIDIE OF HER OF HER DEED TO THE OF THE OFFICE AND THE OFFICE AND

PCT/GB02/M285 WO 02/058771

metered by the source, but rather is metered by the dispenser by filling of the duct between the source and the dispenser's valve on release of substance from the source.

There has been increasing interest in counting the number of doses dispensed from the source, for instance to alert the user to the number of doses which have been dispensed or more usually of the number of doses of known composition or strength which can still be dispensed.

The object of the present invention is to provide an improved counter for such a source and dispenser.

According to a first aspect of the invention, there is provided c, the dispenser comprising:

- · a dispenser body having an inhalation passage leading to a mouthpiece;
- · a pressurised source of the medicament arranged at an up-stream end of the inhalation passage;
 - · a junction in the body for receiving a stem of the pressurised source and directing the pressurised medicament for inhalation;
 - means for controlling release of doses from the pressurised source;
- a transducer for detecting gaseous flow within the dispenser associated with release of a dose for inhalation; and
 - a counter arranged to be incremented or decremented in accordance with each flow detection by the transducer.
- In one embodiment, the source is a metered dose can and the junction includes a simple nozzle for directing the released dose towards the mouthpiece, the dose being released on depression of the can in the body. The transducer is an acoustic transducer arranged to detect noise of gas flow from the can on release of a dose
- Equally it is envisaged that an acoustic transducer detecting gas flow from the can could be provided in a breath actuated dispenser for detecting the preliminary release of the dose from the can prior to breath actuated release.

WO 02/058771

Conveniently the counter is adapted to recognise the spectrum of a particular gas flow in use of the dispenser. The acoustic transducer can be positioned in acoustic contact with the can, preferably at its side wall, for detecting gas flow to or from a metering chamber in the can. Alternatively, the acoustic transducer can be positioned in acoustic contact with the body of the dispenser for detecting gas flow to or from an intermediate chamber in dispenser.

In another embodiment, the source is a metered dose can, the junction provides connection to a breath actuated dose release mechanism. The transducer is a detector arranged to detect gas flow on inhalation causing the mechanism to release the dose following preliminary release of the dose from the can.

In accordance with a particular feature of the invention, the counter is

associated with an indicator, typically audio or visual, for indicating a period of time

from dose release during which the user should continue to inhale for drawing the

medicament into his lungs or at least hold his breath with the medicament in his lungs

to allow it to settle onto the lung lining.

In accordance with another feature, the counter is removably mounted on the dispenser, whereby it can be fitted to another dispenser after the can of a first dispenser has released its prescribed number of doses.

Again, the detector may be arranged to change the state of the counter from quiescent to active on detection of a first event and increment/decrement the counter counter on detection of a second event. The detector can comprise a single transducer for such two stage action or two transducers can be provided – one for each stage.

According to another aspect of the invention there is provided a counter and transducer for a dispenser according to the first aspect of the invention, the counter and transducer comprising:

 a transducer for detecting gaseous flow within the dispenser associated with release of a dose for inhalation; and

WO 02/058771 PCT/GB02/00285

The detection circuit is arranged to decrement a count shown on the LCD by one for every detection of noise of dispensing/metering of a dose from the can. In order to avoid a spurious noise being detected as an indication of a dose, the detection circuit is programmed to compare the spectrum of the noise with a known dose dispensing spectrum and to decrement the counter according to the comparison. The counter starts at the manufacturer's recommended number of doses from the can, whereby the user can see how many doses are left to be dispensed and when a new dispenser is about to be needed.

It should be noted that the breath actuated dose release mechanism of the dispenser of Figure 1 and 2 plays no part in the operation of the dispenser. Rather, the transducer is arranged to detect the noise of a dose being dispensed from the can's internal metering chamber (not shown in detail) to the release mechanism 8, the 15 metering chamber being a standard feature of such a can having a metered dose valve 4 and an outlet stem 5. The arrangement being such that on depression of the stem, a dose held in the metering chamber is released through the stem, and on release of the stem, it is resiliently returned and the metering chamber is replenished. For this the can needs to be inverted as it is in use. This is of particular note in respect of the term 20 depression of the stem, which in this context involves an upwards movement of the stem inwards of the can.

It should also be noted that the transducer – or rather the acoustic recognition firmware in the counter – could be arranged to recognise the noise of the metering chamber refilling. However, it is believed that the noise of it emptying is more distinctive and more readily recognised. It is also conscivable that the firmware should recognise both noises and decrement the counter only on occurrence of every other recognised noise.

Further variants can be envisaged for this embodiment. For instance, the counter can be arranged to increment the displayed count towards a recommended maximum. Also, the transducer, circuitry and display can be arranged elsewhere, such as on the body 7 for detection of flow into an intermediate chamber 20 formed between the can stem 5 and a kink valve 21 in the breath actuated mechanism,

 a counter arranged to be incremented or decremented in accordance with each flow detection by the transducer.

The counter can be arranged merely to count. However, it is envisaged that other functions can also be performed, particularly initiation of a timer to time a delay between inhalation and breath release, to provide time for drug deposition in the huncs.

To help understanding of the invention, a specific embodiment thereof will now be described by way of example and with reference to the accompanying drawings, in which:

Figure 1 is a partially cut-away side view of a dispenser having a counter of the invention:

Figure 2 is an end view of the dispenser;

Figure 3 (a) and Figure 3 (b) are perspective views of a second dispenser according to the invention with its cover respectively closed and open;

Figure 4 (a) to Figure 4 (d) are cross-sectional views of the second dispenser respectively in closed, half-cock, cocked and dispenser states.

Referring to Figures 1 & 2, the dispenser 1 has a source of medicament 2 with a can 3 and a metered dose valve 4. The outlet stem 5 of the valve is fitted to a junction block 6 in a body 7 of the dispenser to which a breath actuated dose release mechanism 8 is connected for release of the medicament through a nozzle 9. Since the mechanism forms no part of the present invention, it will not be described in detail bere. It could be configured as in my International Patent Application, PCT(GB01/03313, indeed Figures 1 and 2 are based on the second embodiment (Figure 6 et seq.) of that disclosure.

The can has an acoustic transducer 11 attached to its side wall 12, in intimate acoustic contact. An electronic package 14, comprising a detection circuit and a driver for a LCD display 15 are also mounted on the can wall, the transducer being connected to the circuit. It is believed that the selection of the transducer, detection circuit, driver and display will all be within the capabilities of the man skilled in the art, and as such will not be described here in detail.

WO 02/058771 PCT/GB02/00285

whereby the transducer on the body can recognise the noise of the pressurised dose being dispensed through the nozzle.

Referring to Figures 3(a) to 4(d), a further metered dose inhaler is thereshown,
this is based on the third embodiment of my International Patent Application,
PCT/GB01/03313, namely that of Figures 13 to 17 thereof. The dispenser thereshown
has a body 201 with a mouthpiece 202 and a pivoted mouthpiece cover 203. The
mouthpiece is formed as an aperture 2021 in a separate body part 2012 clipped to a
main body part 2011. The mouthpiece part is cutaway 2014 with respect to the
medicament can 211 fitted to the body, to define an air inlet exposed by the cover
when this is open. The cover is pivoted about an axis 204 low in the body at the joint
between the two body parts.

The can 211 is held in an opening 210 at the upper end of the main body part

2011 by a pair of location pins 2101 in openings 2102 in sidewalls of the body part.

The pins positively locate the can with respect to the body by engagement in a groove
215 formed in the can for retaining its closure collar. Thus the can and the body 201

are rigidly connected. Also moulded inside the body are internal ribs 216. A junction
member 217 is slidably accommodated in the body with the ribs engaging in grooves
28 218 in its periphery. Centrally, the junction member has a socket 220 for an outlet
stem 221 of the can. The socket is continued by a passage 222, which has a thin wall,
kinkable portion 223 and a nozzle end 224. This is in a movable outlet member 225
of a valve part 2172 of the junction member. The main part 2171 of the junction
member 217 and the valve part 2172 are connected by a living hinge. To both sides
of the outlet member are provided flats 2251, which form the base for a breath
actuation flap 228 and are connected to the living hinge portions at the outside ends of
the flats. A log 227 depends from the outlet member for engagement with a cam
finger 232 extending from between a pair of can lobes 2052.

To either side of the socket 220 of the junction member, it has two depending fingers 230 arranged to co-operate with the cam lobes at their distal ends 2301. These abut – under the force of the internal spring (not shown) of the can, and with the interposition of two leaves 2019 – the cam lobes 2052.

WO 02/058771 PCT/GB02/00285

The action of the dispenser is as follows:

On opening of the cover, by swinging about the axis of the cam member, the cam finger 232 acts on the lug 227 to move the outlet member to a position where the flap 228 is lifted and the kinkable portion 223 is closed. In this position, the kink tube is kinked and will not pass a dose about to be released into it.

Further opening of the cover causes the cam lobes 2051,2052 to lift the junction member and stem 221 towards the can. This releases a dose from the can into the kinked valve, which retains it. The cover stops by abutment with body and the mechanism is cocked and primed for use.

Breathing in through the mouthpiece draws air across the flap, that is round its edges from the air inlet 2014, with a pressure differential developing. Over-centre spring retention of the flap is overcome and it is sprung down to dispense the dose as the outlet nozzle points into the mouthpiece. This, it is free to do since the lug 227 is free of the cam finger 232 at this position.

The mechanism is reset by closure of the cover over the mouthpiece. The

junction member drops under the action of the can valve spring and control of the
main cam lobes. The cam finger 232 and the flap lug 227 engage on their rear faces,
that is the faces opposite from the those which cause lifting of the flap on opening of
the cover. Such engagement is unwanted and the faces are provided with
complementary wedge shapes – as shown in Figure 12 – whereby the lobe and lug
deflect side ways and pass each other. This deflection causes a drag on the lug and
keeps the flap in its open position. To ensure that the lobe and lug re-engage for next
use, each being thin for deflection, their front faces are provided with complementary
V edge.

The action of closing the cover causes the cam fingers (not shown) to engage the flap fingers – should the flap be pivoted towards the can – and pivot the flap to its position in which the nozzle 224 is directed towards the (closed) mouthpiece and the kink tube is unkinked.

WO 02/058771 PCT/GB02/00285

Should the inhaler not be used, the act of closure releases the flap, and rests the breath actuated mechanism. This releases the dose against the inside of the cover. It is a dose that is lost. The counter counts this since the deflection of the second flap to its quiescent state 1063 causes a signal to be passed to the counter. The latter decrements its displayed count.

In a non-illustrated variant, the piezo-electric strip 106 is arranged not to be deflected, but to experience a change in temperature on inhalation and thus decrement the counter.

In an other non-illustrated variant, the transducers are proximity detectors arranged to detect movement of the cover and the breath actuated flap.

WO 02/058771 PCT/GB02/00285

A counter 101 is removably mounted on the can 211. It comprises a ring 102 sized to grip the can, yet removable in case of need to refit it to another can. It has an LCD display 103, associated with a counting and timing circuit mounted in the ring. The ring carries two transducing elements. The first is an arched piece of piezo-electric film 105 abutted by the edge of the cover and held flat when the cover is closed. The second is a second piezo-electric film 105 abutted by the breath actuation flap 228 when the flap is set to the cocked position in Figure 4(c). This abuttment flexes the film from a flat state to which it has a tendency to return.

On opening of the cover, the first film 105 is free to resume its arched state

1051 and in doing so sends a "wake-up" signal to the counter. The flap 228 is set to

its cocked state, deflecting the second film 106 to a curved state 1061. This causes it

to send a signal to the counter. This is ignored or can be used as an additional wake
up signal or indeed in the possible absence of the film 105, this signal can be the

wake-up signal for the counter. On inhalation, two effects combine to flex the second

film 106. Firstly the deflection imposed by the flap is removed. Second inhalation air

flexes the film to an oppositely curved state 1062. This flexure causes it to generate a

"count" signal causes the counter to decrement by one the count of doses shown on

the LCD divalua 103.

Further, the count signal causes the counter to illuminate an LED 108, indicating to the user to keep inhaling or at least to not exhale. The LED can be illuminated with a red colour. At the end of an inhalation period, say two seconds, sufficient for the medicament to reach the user's lungs and begin to settle out of suspension, the LED is caused to change colour to green, indicating to the user that exhalation is now allowed. The LED can be supplemented or replaced by a two tone buzzer 109 or by flashing or other indication from the LCD display.

After use, the cover is closed, flattening the first film 105. The second film 106 takes up a quiescent flat state 1063. It should be noted that second film detects both cocking of the dispenser, when deflected from the quiescent state 1063 to the deflected state 1061 imposed by the breath actuation flap 1062, and inhalation gas flow when deflected as a vane by this flow to the deflected state 1062.

WO 02/058771 PCT/GB02/00285

CLAIMS;

 A dispenser for a medicament or the like to be inhaled as successive doses, the dispenser comprising:

- a dispenser body having an inhalation passage leading to a mouthpiece;
- a pressurised source of the medicament arranged at an up-stream end of the inhalation passage;
 - a junction in the body for receiving a stem of the pressurised source and directing the pressurised medicament for inhalation;
 - · means for controlling release of doses from the pressurised source;
- a transducer for detecting gaseous flow within the dispenser associated with release of a dose for inhalation; and
 - a counter arranged to be incremented or decremented in accordance with each flow detection by the transducer.
- 2. A dispenser as claimed in claim 1, wherein:
- the source is a metered dose can having a metering chamber;
 - the dose release controlling means is a valve in the can arranged to release a dose from the metering chamber on depression of the stem towards the can;
 - the junction includes a simple nozzle for directing the released dose towards the mouthpiece, the dose being released on depression of the can in the body;
 - the transducer is an acoustic transducer arranged to detect noise of gas flow within or from the can on release of a dose.
- 3. A dispenser as claimed in claim 1, wherein:
 - . the source is a metered dose can having a metering chamber;
- the dose release controlling means is a breath actuated release mechanism downstream of the junction, the dose being released from the mechanism on inhalation;
 - the junction includes a connection from the can to the breath actuated release
 mechanism, the dose being released on depression of the can in the body, and
- the transducer is an acoustic transducer arranged to detect noise of gas flow within or from the can on release of a dose.

WO 02/058771 PCT/GB02/00285

- 4. A dispenser as claimed in claim 2 or claim 3, wherein the counter is adapted to recognise the spectrum of a particular gas flow in use of the dispenser and to increment/decrement the counter in response to such recognition.
- 5. A dispenser as claimed in claim 2, claim 3 or claim 4, wherein the acoustic
- transducer is positioned in acoustic contact with the can, preferably at its side wall, for detecting gas flow to or from a metering chamber in the can.
 - 6. A dispenser as claimed in claim 2, claim 3 or claim 4, wherein the acoustic transducer is positioned in acoustic contact with the body of the dispenser for detecting gas flow in a gas passage down-stream of the can.
- 7. A dispenser as claimed in claim 1, wherein:
 - · the source is a metered dose can having a metering chamber;
 - the dose release controlling means is a breath actuated release mechanism downstream of the junction, the dose being released from the mechanism on inhalation:
- the junction includes a connection from the can to the breath actuated release mechanism, the dose being released on depression of the can in the body; and
 - the transducer is arranged to detect inhalation gas flow within the body.
 - 8. A dispenser as claimed in claim 7, wherein:
 - the breath actuated release mechanism includes a release flap acted on by inhalation flow and
 - the transducer is arranged to detect movement of the flap.
 - 9. A dispenser as claimed in claim 7, wherein the transducer is a flow transducer arranged to detect flow of inhalation gas past it.
- 10. A dispenser as claimed in claim 9, wherein the transducer comprises a vane 25 extending into the inhalation passage and adapted to detect a flow induced pressure differential across the vane.
 - 11. A dispenser as claimed in claim 10, wherein the vane is of piezoelectric film
- 12. A dispenser as claimed in claim 7, wherein the transducer is a temperature transducer arranged to detect flow of gas past it as a change in temperature of gas in
 - 13. A dispenser as claimed in claim 12, wherein the temperature transducer is of piezoelectric film material.

14. A dispenser as claimed in any preceding claim, wherein the counter is associated with an indicator, preferably audio or visual, for indicating a period of time from dose release during which the user should continue to inhale or at least hold his breath for drawing the medicament into his lungs.

12

PCT/GB02/00285

15. A dispenser as claimed in any preceding claim, wherein the counter is removably mounted on the dispenser, whereby it can be fitted to another dispenser after the can of a first dispenser has released its prescribed number of doses.

WQ 02/058771

- 16. A dispenser as claimed in any preceding claim, wherein the counter is arranged to change the state of the counter from quiescent to active on detection of a first event and increment/decrement the counter on detection of a second event.
- 17. A dispenser as claimed in claim 16, comprising a single transducer for detecting such first events and second events.
- 18. A dispenser as claimed in claim 16, comprising two transducers, one for detecting such first events and the other for detecting such second events.
- 15 19. A dispenser as claimed in claim 18, including a mouthpiece cover and wherein the one transducer is adapted and arranged to detect opening of the cover and the other transducer is the gas flow detection transducer.
 - 20. A dispenser as claimed in claim 19 as appendant to claim 3 or claim 7 or any other claim appendant thereto, wherein:
- · the cover is adapted and arranged to release a dose from the source to the breath actuated release mechanism on opening of the cover and to release the dose therefrom on closure of the cover without breath actuated dose release
- the counter is arranged to increment/decrement in the event of such closure.
- 25 21. A counter and transducer for a dispenser as claimed in any preceding claim, the counter and transducer comprising:
 - · a transducer for detecting gaseous flow within the dispenser associated with release of a dose for inhalation; and
- a counter arranged to be incremented or decremented in accordance with each flow detection by the transducer.

WO 02/058771 WO 02/058771 PCT/CB02/00785 PCT/GB02/00285

> 2/5 1/5

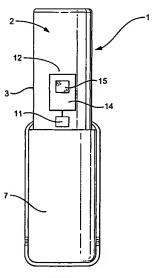
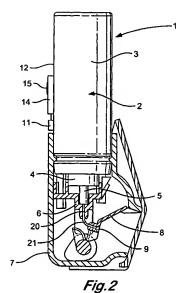
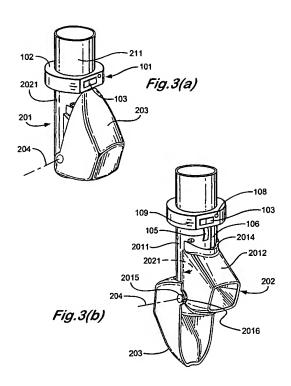


Fig. 1

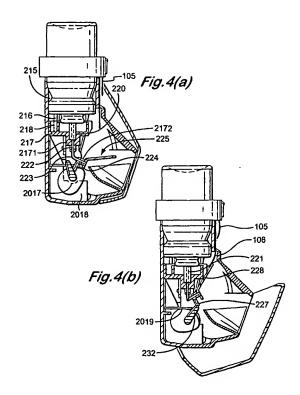


WO 02/058771



SUBSTITUTE SHEET (RULE 26)

PCT/GB02/00285



SUBSTITUTE SHEET (RULE 26)

5/5 Fig.4(c) -1061 2019 2052 2052 Fig.4(d) SUBSTITUTE SHEET (RULE 26)

				
	INTERNATIONAL SEARCH REPOR	eT .	PCT/6B 02	/00285
A. CLASSIF	CATION OF SUBJECT MATTER			
IPC 7	AG 1M15/00			
		auton and OC		
B. FIELDS :	International Petent Cheeffication (PC) or to both national classes	CERCIT AND PC		
Minimum do	currentation searched (classification system followed by classifica	dos symbols)		
IPC 7	A61M G10K			
Documentati	on searched other than minimum documentation to the extent that	auch documents are inc	lucied in the fields so	erched
Electronic de	ate been consulted during the international search (name of data to	mee and, where practice	, search turns used)
EPO-Int	terna)			
	ENTS CONSIDERED TO BE RELEVANT			
Category *	Citation of document, with indication, where appropriate, of the s	eleveré pasanços		Retovert to chins No.
X A	US 5 794 612 A (WACHTER ALLAN E 18 August 1998 (1998-08-18) the whole document	T AL)		1,2,4-6, 14-19,21 3,7-13, 20
Y	US 5 544 647 A (EBELING FREDERIC AL) 13 August 1996 (1996-08-13) abstract; figures column 1, line 6-12 column 2, line 52 -column 3, lir column 7, line 41 -column 3, lir			1-19
A	column 7, line 41 -column 8, lin	e 26		20
		-/		
X Fue	har documents are listed in the coefficients of box C.	X Paintine	y inaccipans are limited	in eminer.
"A" docume	importee of clied documents : and defining the general state of the set which is not bened to be of purificator relevance	"I" later document pu or priority date to cited to understa investion	obstand after the into ad set in conflict with ad the principle or th	proglems filtry date the application had easy underlying the
Charter others of the discount of the country	and which samp thereor chambin on priority challength or in clard to equabilist the publication clara of another in or other special reason (an specified) and returned to an oral disclosure, west, exhibition or	"X" document of particles on consistence on toward broader on toward broader on toward concerns in our ments, such coming the art. "A" document earnier earnier or the art.	caller relevance; the signed served or capacit for step when the cit caller relevance; the brand to involve an in- terned with one or ma tilmation being obvious	delmad invention the considered to considere
Date of the	actual correptation of the international search	Data of making o	f the international oc	esth report
2	4 April 2002	10/05/	2002	
Phone send o	maling address of the ISA European Palest (Mice, P.S. 5616 Palestines 2 14. – 2280 HV (Rough Ja. (-31-70) 580-2040, Tt. 31 851 apr H.	Authorized office		
	FRE: (131-70) 910-3016	tager,	J	
Num PCTABAG	210 (massed shoul) (July 1882)		page 1 of	2

	INTERNATIONAL SEARCH REPORT	
		PCT/GB 02/00285
	INTERNATION DOCUMENTS CONSIDERED TO BE RELEVANT	Returned to claim No.
Campoy.	Citation at document, with indication, where appropriate, of the relevant pressages	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
X	NO 99 64095 A (MICRODOSE TECHNOLOGIES INC) 16 December 1999 (1999-12-16)	21
Y A	abstract	1,2,4-6, 14-19 3,7-13,
	page 8, line 4 -page 9, line 8 page 13, line 28 -page 14, line 6 page 19, line 26 -page 20, line 7 page 24, line 7-18 page 24, line 29 -page 25, line 12	20
۲	US 5 415 161 A (RYDER STEVEN L) 16 May 1995 (1995-05-16) abstract; figures column 1, 1ine 6- column 2, 1ine 17-24 column 2, 1ine 19-68 column 4, 1ine 19-68 column 4, 1ine 19-69 column 4, 1ine 19-69 column 4, 1ine 39-69	3,7-13
X	US 6 152 13D A (FLEMING SCOTT ET AL) 28 November 2000 (2000-11-28) abstract; figures column 1, line 6-11	21
A	column 2, line 16-47 column 3, line 11-column 4, line 2 column 4, line 63 -column 5, line 10 column 5, line 31 -column 6, line 7	1-20 .
A	US 5 839 429 A (MARNFELDT NILS GOERAN ET AL) 24 November 1998 (1998-11-24) abstract; flgures column 1, 11ne 7-13 column 1, 11ne 38-47 column 2, 11ne 9-21 column 2, 11ne 30-41 column 2, 11ne 58-67	1-21
A	US 4 664 107 A (WASS ANTHONY C L) 12 May 1987 (1987-05-12) abstract; figures	3,7-13

e i

•

D206	2	af

Patent document sted in search report		Publication date		Patent tamily member(s)	Publication date
US 5794612	A	18-08-1998	US	6085742 A	11-07-200
US 5544647	A	13-08-1996	AT	211399 T	15-01-200
			AU	687290 B2	19-02-199
			AU	4236096 A	19-06-199
			CA DE	2181789 A1 69524865 D1	06-06-199 07-02-200
	•	•	EP	0746366 A1	11-12-199
			ĴΡ	9508845 T	09-09-199
			NO	963134 A	28-08-199
			NZ	297246 A	22-09-199
			MO	9616686 Al	06-06-199
			US ZA	5622163 A 9510129 A	22-04-199 06-06-199
				9510129 A	
WO 9964095	A	16-12-1999	US	5960609 A	05-10-199
			US	6142146 A	07-11-200
			US	6152130 A	28-11-200
			AU Br	4683199 A 9911098 A	30-12-199 29-01-200
			CN	1320054 T	31-10-200
			EP	1083952 A2	21-03-200
			WO	9964095 A2	16-12-199
US 5415161	A	16-05-1995	NONE		
US 6152130	A	28-11-2000	AU	4683199 A	30-12-199
02 9136130	_	F0-11-7400	BR	9911098 A	29-01-200
			CN	1320054 T	31-10-200
			EP	1083952 A2	21-03-200
			WO	9964095 A2	16-12-199
US 5839429	A	- 24-11-1998	AU	2154595 A	17-10-199
			MO	9526212 A1	05-10-199
US 4664107	A.	12-05-1987	AU	578915 82	10-11-198
			AU	3558384 A	22-05-198
			CA	1236359 A1	10-05-198
		•	DE	3470844 D1	09-06-198 03-07-198
			EP FI	0147028 A1 852490 A .B.	24-06-198
			JP	5048138 B	20-07-199
			ĴΡ	61500254 T	20-02-198
			WO	8501880 A1	09-05-198